



CLOVER DISPLAY LTD.

LCD MODULE SPECIFICATION

Model: CG12864B - _ _ - _ _ - _ _ - _

Revision	01
Engineering	Longson Yeung
Date	28 May 2012
Our Reference	X9042

ADDRESS : 1st FLOOR, EFFICIENCY HOUSE, 35 TAI YAU STREET, SAN PO KONG,
KOWLOON, HONG KONG.

TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

FAX : (852) 2357 4237 (SALES OFFICE)

E-MAIL : cdl@cloverdisplay.com

URL : <http://www.cloverdisplay.com>

MODE OF DISPLAY**Display mode**

- STN : ☐ Yellow green
☐ Grey
☐ Blue (negative)
☐ FSTN positive
☐ FSTN negative

Display condition

- ☐ Reflective type
☐ Transflective type
☐ Transmissive type
☐ Others

Viewing direction

- ☐ 6 O' clock
☐ 12 O' clock
☐ 3 O' clock
☐ 9 O' clock

LCD MODULE NUMBER NOTATION:CG12864B- N N - S R - N 6 - T

| | | | | |
 (1) (2) (3) (4) (5) (6) (7) (8)

*(1)---Model number of standard LCD Modules

*(2)---Backlight type

- N – No backlight
 E – EL backlight
 L – Side-lited LED backlight
 M– Array LED backlight
 C – CCFL

*(3)---Backlight color

- N – No backlight
 A – Amber
 B – Blue
 O– Orange
 W–White
 Y – Yellow green

*(4)---Display mode

- T – TN
 V – TN (Negative)
 S – STN Yellow green
 G – STN Grey
 B – STN Blue (Negative)
 F – FSTN
 N – FSTN (Negative)

*(5)---Rear polarizer type

- R – Reflective
 F – Transflective
 T – Transmissive

*(6)---Temperature range

- N – Normal
 W– Extended

*(7)---Viewing direction

- 6 – 6 O'clock
 2 – 12 O'clock
 3 – 3 O'clock
 9 – 9 O'clock

*(8)---Special code for other requirements
 (Can be omitted if not used)

GENERAL DESCRIPTION

Display mode : 128 X 64 dots, graphic COG LCD module

Interface : Parallel/serial

Driving method : 1/65 duty, 1/9 bias

Controller IC : Sitronix ST7565P or equivalent

For the detailed information, please refer to the IC specifications.

MECHANICAL DIMENSIONS

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension			Dot Pitch	0.52(L)x0.52(W)	mm
No backlight	77.0(L) x50.6 (W) x2.9 (H)(MAX)	mm	Dot Size	0.49(L)x0.49(W)	mm
LED side-lited backlight	78.4(L) x53.0 (W) x 7.0(H)	mm	Viewing Area	70.6(L)x38.6(W)	mm

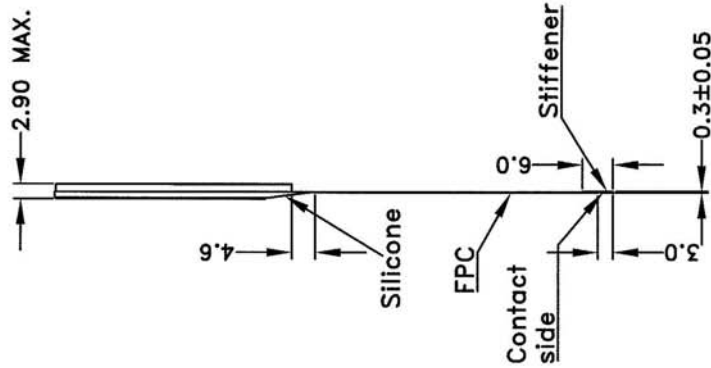
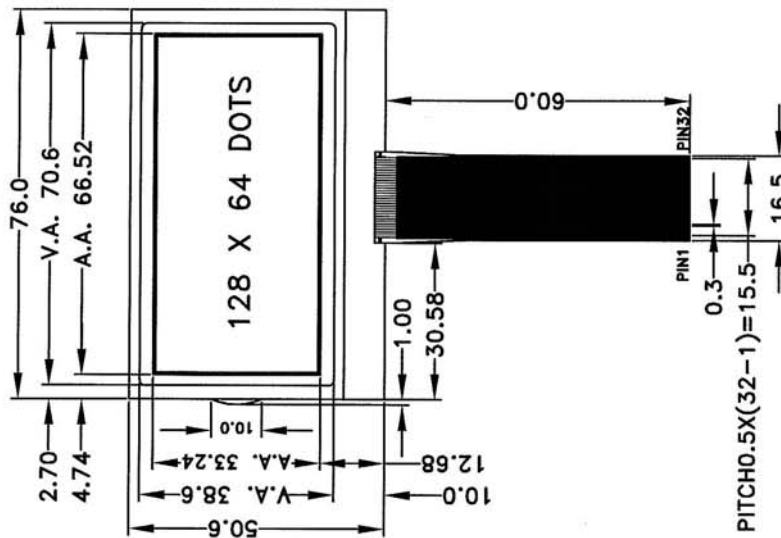
CONNECTOR PIN ASSIGNMENT

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	NC	No connection	18	D7 (SDA)	Data bus (serial data input)
2	NC	No connection	19	D6 (SCL)	Data bus (serial clock input)
3	P/S	Parallel / serial data input select	20	D5	Data bus
4	C86	Mode select	21	D4	
5	V0	Power supply for LCD	22	D3	
6	V1		23	D2	
7	V2		24	D1	
8	V3		25	D0	
9	V4		26	RD (EN)	Read signal(enable input signal for 6800 mode)
10	CAP2N	Voltage converter	27	WR(R/W)	Write signal(read/write signal for 6800mode)
11	CAP2P		28	A0	Control instruction
12	CAP1P		29	RES	Reset
13	CAP1N		30	CS1	Chip select
14	CAP3P		31	NC	No connection
15	VOUT		32	NC	No connection
16	VSS	Ground	*33	A	Supply voltage for backlight(+VE)
17	VDD	Supply voltage for logic	*34	K	Supply voltage for backlight(-VE)

Note (*): Pin 33, 34 are used for backlight version

[illegible]

No backlight version



* Recommend FPC connector: LEOCO 0514S32UT00



TOLERANCE IF NOT SPECIFY ±0.5mm		SCALE N.T.S.	UNIT IN mm		CLOVER DISPLAY LTD. (HK)		SHEET 2 OF 4	
REV.	REVISION RECORD	DATE	CUSTOMER		APPROVED		MODEL NO. CG12864B	
00	1st Issue	01 JUN 09	AGENT		APPROVED		TITLE: MODULE DIMENSION 2	
01	Add no backlight version dimension	28 MAY 12					DRAWN BY: ZHOU.H.Y DATE: 28 MAY 12	
							CHECKED BY: DATE: 28 MAY 12	
							APPROVED BY: DATE: 28 MAY 12	
							OUR REF. X9042	
							CUSTOMER REF.	

NOTE: (*) for the backlight version only.

REV.	REVISION RECORD	SCALE	UNIT IN mm	CUSTOMER	APPROVED	MODEL NO.	SHEET
00	1st ISSUE	N.T.S.	DATE	01 JUN 09		CG12864B	3 OF 4
01	Add no backlight version dimension		DATE	28 MAY 12		TITLE: PIN OUT & BLOCK DIAGRAM	
						DRAWN BY: ZHOU.H.Y	DATE : 28 MAY 12
						CHECKED BY: <i>[Signature]</i>	DATE : 28 MAY 12
						APPROVED BY: <i>[Signature]</i>	DATE : 28 MAY 12

REV.	REVISION RECORD	SCALE	UNIT IN mm	CUSTOMER	APPROVED	MODEL NO.	SHEET
00	1st ISSUE	N.T.S.	DATE	01 JUN 09		CG12864B	3 OF 4
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						APPROVED BY: <i>[Signature]</i>	DATE : 28 MAY 12

ELECTRICAL CHARACTERISTICS

Conditions: VSS=0V, Ta=25°C

Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage for Logic	VDD	3.05	3.3	3.55	V
Supply Current for Logic	IDD	—	0.23	0.34	mA
Operating voltage for LCD (*)	VLCD	8.8	9.0	9.2	V
“H”Level Input Voltage	VIH	0.8VDD	—	VDD	V
“L”Level Input Voltage	VIL	VSS	—	0.2VDD	V

Note (*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

Side Backlight

Constant voltage driving:

Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight current	I _{BL}	—	40	60	mA	V _{BL} = 3.3V

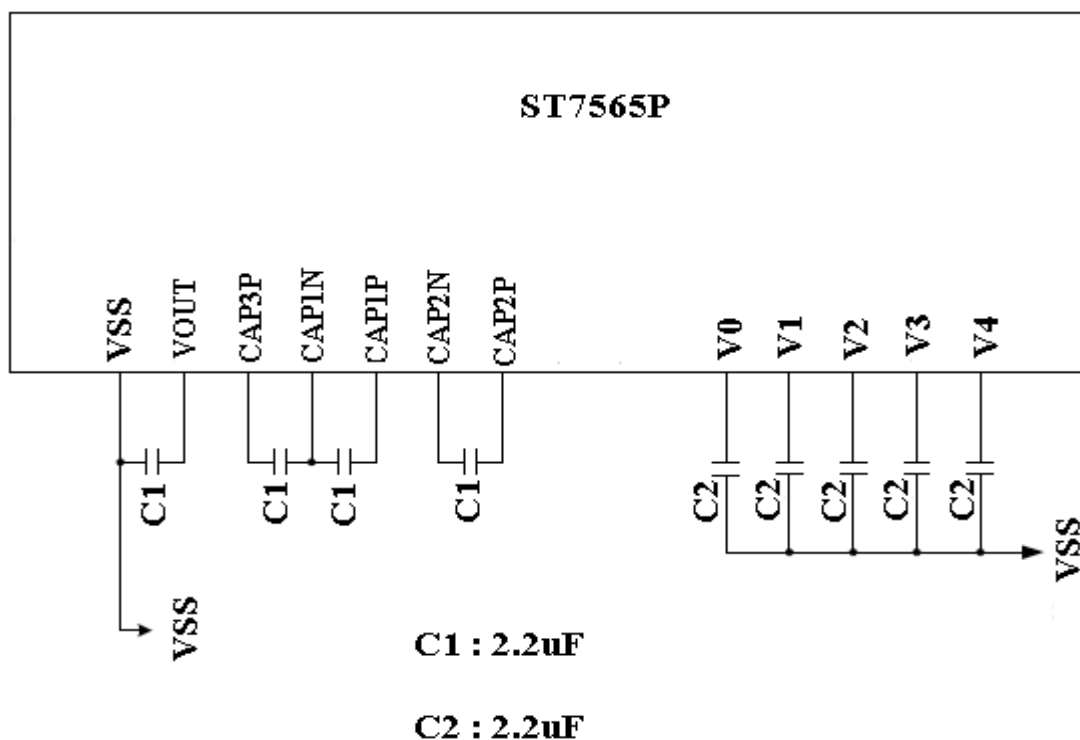
ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	VDD	-0.3 to +3.6	-0.3 to +3.6	V
Input Voltage	VT	-0.3 to VDD +0.3	-0.3 to VDD +0.3	V
Operating Temperature	T _{opr}	0 to 50	-20 to 70	°C
Storage Temperature	T _{stg}	-10 to 60	-30 to 80	°C

REFERENCE CIRCUIT EXAMPLE

4x boosting circuit.



INSTRUCTIONS TABLE

(Note) *: disabled data

Command	Command Code											Function	
	A0	/RD	/WR	D7	D6	D5	D4	D3	D2	D1	D0		
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0	LCD display ON/OFF 0: OFF, 1: ON	
(2) Display start line set	0	1	0	0	1	Display start address						Sets the display RAM display start line address	
(3) Page address set	0	1	0	1	0	1	1	Page address					Sets the display RAM page address
(4) Column address set upper bit	0	1	0	0	0	0	1	Most significant column address Least significant column address					Sets the most significant 4 bits of the display RAM column address.
Column address set lower bit	0	1	0	0	0	0	0						Sets the least significant 4 bits of the display RAM column address.
(5) Status read	0	0	1	Status				0	0	0	0	Reads the status data	
(6) Display data write	1	1	0	Write data								Writes to the display RAM	
(7) Display data read	1	0	1	Read data								Reads from the display RAM	
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse	
(9) Display normal/reverse	0	1	0	1	0	1	0	0	1	1	0	Sets the LCD display normal/reverse 0: normal, 1: reverse	
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0	Display all points 0: normal display 1: all points ON	
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565P)	
(12) Read/modify/write	0	1	0	1	1	1	0	0	0	0	0	Column address increment At write: +1 At read: 0	
(13) End	0	1	0	1	1	1	0	1	1	1	0	Clear read/modify/write	
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	Internal reset	
(15) Common output mode select	0	1	0	1	1	0	0	0	1	*	*	Select COM output scan direction 0: normal direction 1: reverse direction	
(16) Power control set	0	1	0	0	0	1	0	1	Operating mode			Select internal power supply operating mode	
(17) Vo voltage regulator internal resistor ratio set	0	1	0	0	0	1	0	0	Resistor ratio			Select internal resistor ratio(Rb/Ra) mode	
(18) Electronic volume mode set Electronic volume register set	0	1	0	1	0	0	0	0	0	0	1	Set the Vo output voltage electronic volume register	
(20) Booster ratio set	0	1	0	1	1	1	1	1	0	0	0	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x	
(21) Power saver												Display OFF and display all points ON compound command	
(22) NOP	0	1	0	1	1	1	0	0	0	1	1	Command for non-operation	
(23) Test	0	1	0	1	1	1	1	*	*	*	*	Command for IC test. Do not use this command	

RECOMMENDED INITIAL SETTINGS

Display Start Line Set : 40H

ADC Select : A0H

LCD Bias Set : A2H

Common Output Mode Select : C0H

Power Control Set: 2FH

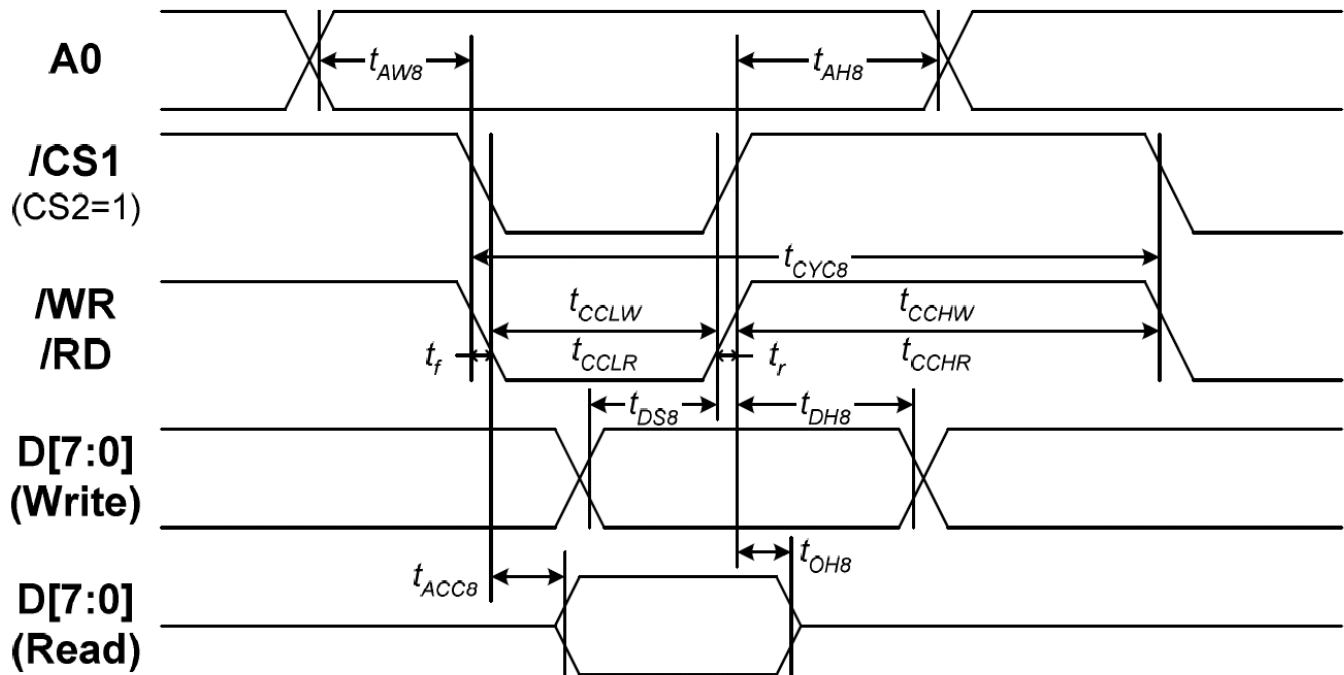
V0 Voltage Regulator Internal Resistor Ratio Set : 26H

Electronic Volume Register Set : 12H

Booster Ratio Set : 00H

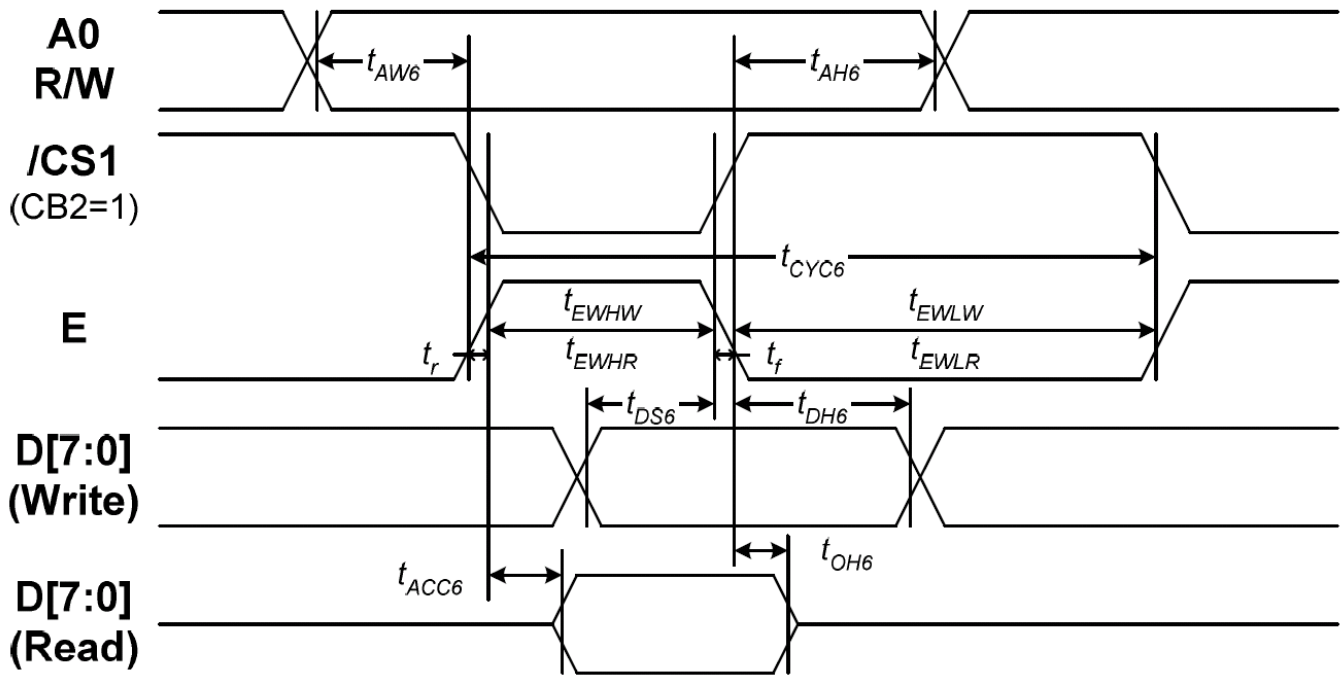
Page Address				Data
D3	D2	D1	D0	

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PARALLEL INTERFACE TIMING DIAGRAM (8080 MODE)**PARALLEL INTERFACE TIMING CHARACTERISTICS (8080 MODE)**(V_{DD} = 3.3V, T_a = -30 to 85°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	t_{AH8}		0	—	Ns
Address setup time		t_{AW8}		0	—	
System cycle time		t_{CYC8}		240	—	
Write L pulse width	/WR	t_{CCLW}		80	—	
Write H pulse width		t_{CCHW}		80	—	
Read L pulse width	/RD	t_{CCLR}		140	—	
Read H pulse width		t_{CCHR}		80	—	
Write Data setup time	D0 to D7	t_{DS8}		40	—	
Write Address hold time		t_{DH8}		0	—	
Read access time		t_{ACC8}	CL = 100 pF	—	70	
Read Output disable time		t_{OH8}	CL = 100 pF	5	50	

PARALLEL INTERFACE TIMING DIAGRAM (6800 MODE)

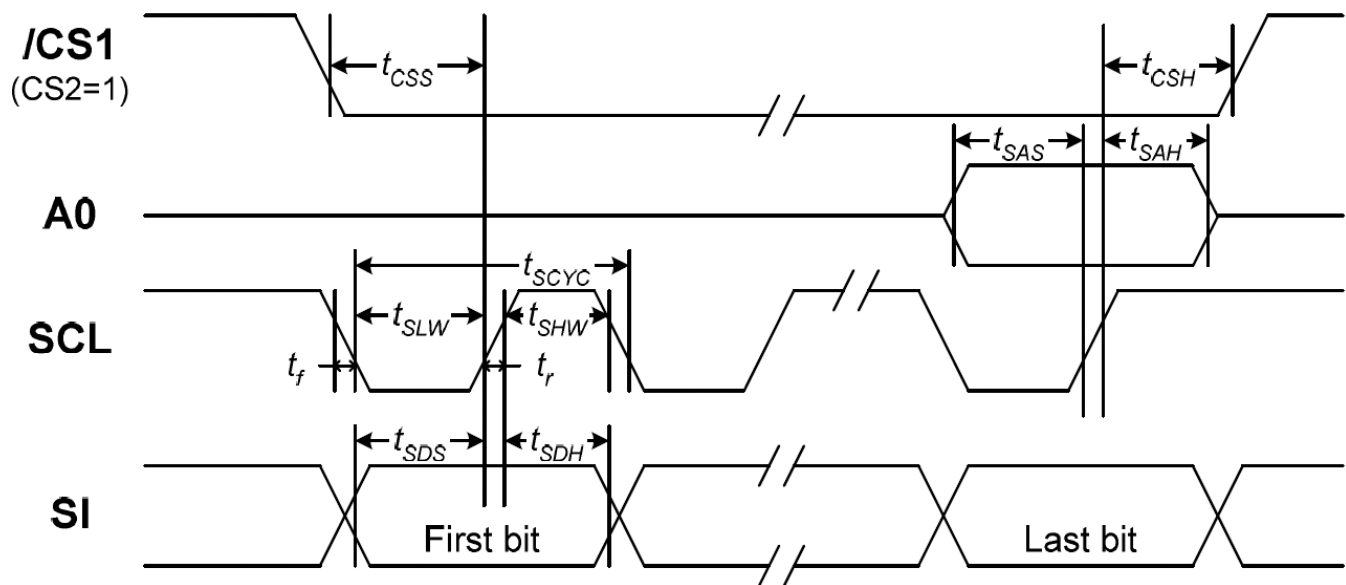


PARALLEL INTERFACE TIMING CHARACTERISTICS (6800 MODE)

(V_{DD} = 3.3V, T_a = -30 to 85°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	t_{AH6}		0	—	ns
Address setup time		t_{AW6}		0	—	
System cycle time		t_{CYC6}		240	—	
Enable L pulse width (WRITE)	E	t_{EWLW}		80	—	
Enable H pulse width (WRITE)		t_{EHLW}		80	—	
Enable L pulse width (READ)		t_{EWLR}		80	—	
Enable H pulse width (READ)		t_{EHLR}		140	—	
WRITE Data setup time	D0 to D7	t_{DS6}		40	—	
WRITE Address hold time		t_{DH6}		0	—	
READ access time		t_{ACC6}	CL = 100 pF	—	70	
READ Output disable time		t_{OH6}	CL = 100 pF	5	50	

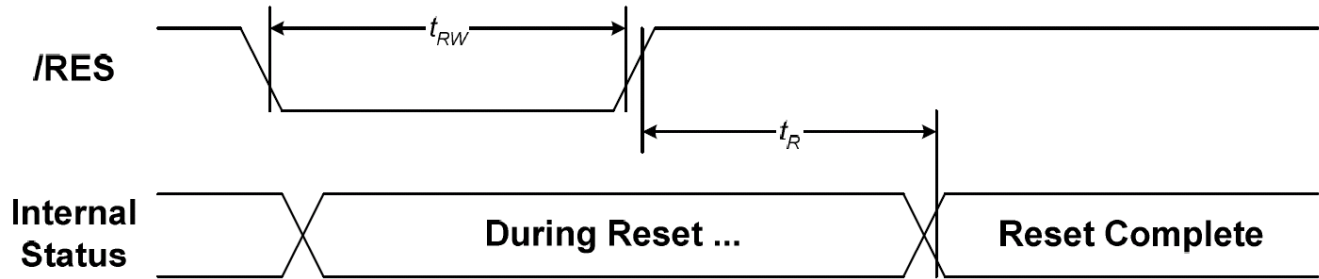
SERIAL INTERFACE TIMING DIAGRAM



SERIAL INTERFACE TIMING CHARACTERISTICS

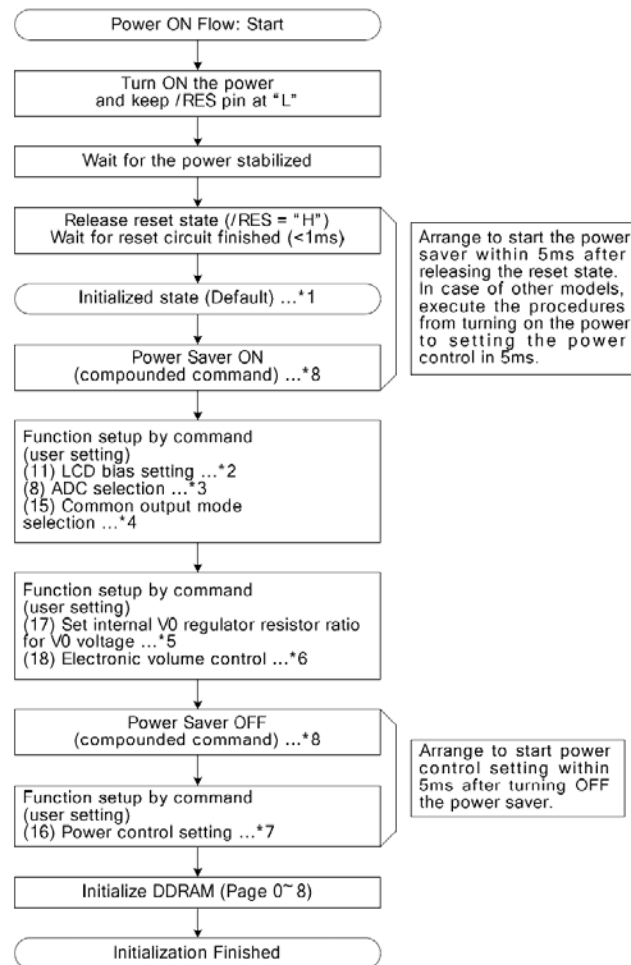
(VDD = 3.3V, Ta = -30 to 85°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Serial Clock Period	SCL	t_{SCYC}		50	—	ns
SCL "H" pulse width		t_{SHW}		25	—	
SCL "L" pulse width		t_{SLW}		25	—	
Address setup time	A0	t_{SAS}		20	—	
Address hold time		t_{SAH}		10	—	
Data setup time	SI	t_{SDS}		20	—	
Data hold time		t_{SDH}		10	—	
CS-SCL time	CS	t_{CSS}		20	—	
CS-SCL time		t_{CSH}		40	—	

RESET TIMING DIAGRAM**RESET TIMING**(V_{DD} = 3.3V, T_a = -30 to 85°C)

Item	Signal	Symbol	Condition	Rating			Units
				Min.	Typ.	Max.	
Reset time	/RES	t_R		—	—	1.0	μs
Reset “L” pulse width		t_{RW}		1.0	—	—	μs

INITIALIZING WITHOUT THE BUILT-IN POWER SUPPLY CIRCUITS



* The target time of 5ms will result to vary depending on the panel characteristics and the capacitance of the smoothing capacitor. Therefore, we suggest you to conduct an operation check using the actual equipment.

Notes: Refer to respective sections or paragraphs listed below.

*1: Description of functions; Resetting circuit

*2: Command description; LCD bias setting

*3: Command description; ADC selection

*4: Command description; Common output state selection

*5: Description of functions; Power circuit & Command description; Setting the built-in resistance ratio for regulation of the V0 voltage

*6: Description of functions; Power circuit & Command description; Electronic volume control

*7: Description of functions; Power circuit & Command description; Power control setting

*8: The power saver ON state can either be in sleep state or stand-by state.

Command description; Power saver START (multiple commands)

ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION: POWER SUPPLY = V_{OP} / 64 Hz
 TEMPERATURE = 23 ± 5 °C
 RELATIVE HUMIDITY = 60 ± 20 %

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	220
	Toff	ms	280
CONTRAST RATIO	Cr	-	12
VIEWING ANGLE (Cr ≥ 2)	V3:00	°	40
	V6:00	°	70
	V9:00	°	40
	V12:00	°	50

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

RELIABILITY OF LCD MODULE

ITEM	TEST CONDITION FOR NORMAL TEMPERATURE	TEST CONDITION FOR WIDE TEMPERATURE	TIME
High temperature operating	50°C	70°C	240 hours
Low temperature operating	0°C	-20°C	240 hours
High temperature storage	60°C	80°C	240 hours
Low temperature storage	-10°C	-30°C	240 hours
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours
Temperature cycling	-10°C to 60°C 30 Min Dwell	-30°C to 80°C 30 Min Dwell	5 cycle
Vibration Test at LCM Level	Freq 10-55 Hz Sweep rate: 10-55-10 at 1 min Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z	Freq 10-55 Hz Sweep rate: 10-55-10 at 1 min Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z	—

QUALITY STANDARD OF LCD MODULE

1.0	Sampling Method		
	Sampling Plan : MIL STD 105 E Class of AQL : Level II/Single Sampling Critical : 0.25% Major 0.65% Minor 1.5%		
2.0	Defect Group	Failure Category	Failure Reasons
	Critical Defect 0.25%(AQL)	Malfunction	Open Short Burnt or dead component Missing part/improper part P.C.B. Broken
	Major Defect 0.65%(AQL)	Poor Insulation	Potential short High current Component damage or scratched or Lying too close improper coating
		Poor Conduction	Damage joint Wrong polarity Wrong spec. part Uneven/intermittent contact Loose part Copper peeling Rust or corrosion or dirt's
	Minor Defect 1.5%(AQL)	Cosmetic Defect	Minor scratch Flux residue Thin solder Poor plating Poor marking Crack solder Poor bending Poor packing Wrong size

SAMPLING METHOD

SAMPLING PLAN: MIL-STD 105E

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING
MAJOR-0.65% MINOR – 1.5%**QUALITY STANDARD**

DEFECT	CRITERIA	TYPE	FIGURE
SHORT CIRCUIT	-	MAJOR	-
MISSING SEGMENT	-	MAJOR	-
UNEVEN / POOR CONTRAST	-	MAJOR	-
CROSS TALK	-	MAJOR	-
PIN HOLE	$\text{MAX}(a,b) \leq 1/4 W$	MINOR	1
EXCESS SEGMENT	$\text{MAX}(c,d) \leq 1/4 T$	MINOR	1
BUBBLES	$d^* \geq 0.2$ QTY=0	MINOR	2
BLACKS SPOTS	$d \leq 0.3$ N.A.** $0.3 < d \leq 0.4$ QTY ≤ 1 $0.4 < d$ QTY=0	MINOR	2
LINE SCRATCHES	$x \geq 0.7$ $y \geq 0.05$ QTY=0	MINOR	3
BLACK LINE	$x \geq 0.7$ $y \geq 0.05$ QTY=0	MINOR	3

*d = MAX (d₁,d₂)

** N. A . = NOT APPLICABLE

DEFECT TABLE : B

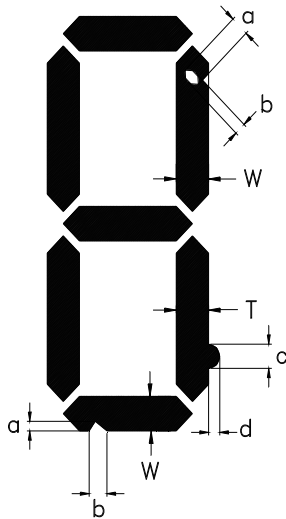
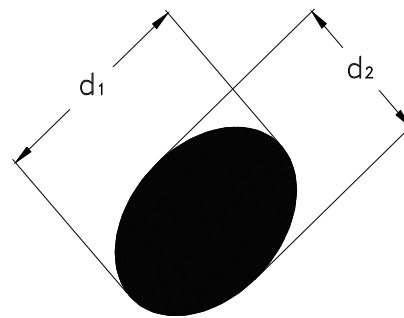
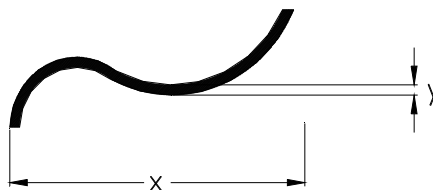


fig . 1



POLARIZER BUBBLES / SPOTS

fig . 2



LINE SCRATCHES / BLACK LINE

fig . 3

QUALITY STANDARD (CONT .)

DEFECT		CRITERIA	TYPE	FIGURE
CHIPS	CONTACT EDGE	$e \leq 1/2T$ $f \leq 1/3W$ $g \leq 3.5$	MINOR	4
	BOTTOM GLASS	$p \leq 1.0$ $q \leq 3.5$ $r \leq 1/2T$		4
	CORNER	$a \leq 1.5$ $b \leq W$		4
	TOP GLASS	$a \leq 3.0$ $b \leq 1/3T$ $c \leq 1/2W$		5
GLASS PROTRUSION		$a \leq 1/4 W$	MINOR	6
RAINBOW		-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : B

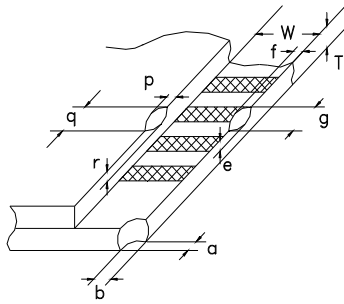


fig . 4

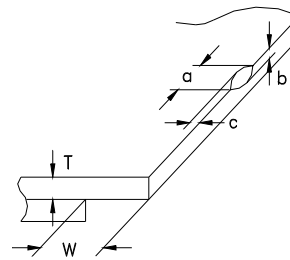


fig . 5

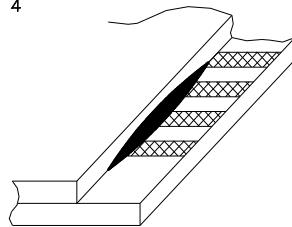
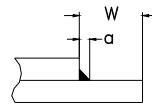


fig . 6



HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like)

*Appropriate solvent: Ketones, ethyl alcohol

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding. Always take ESD precaution when handling the *LCD Module*. Components are exposed for direct finger touches and can be damaged unless ESD precaution is taken.

(4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage V_O .

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.